



 Aeronautic & Defense

 **THERMOCOAX**  
AERONAUTIC DEFENSE



# **THERMOCOAX**

## AERONAUTIC DEFENSE

# IN-house production of MI cable Applications



### **► ANTI-ICING AND HEATING FOR :**

- Pitot tube
- Angle of Attack (AoA)
- Total air temperature sensor
- Grey water Drain Mast
- Engine air inlet screen
- Nacelle edge, rudder and elevator horn
- UAV Camera lens

### **► TEMPERATURE FOR :**

- Brake monitoring
- VF generator oil bearing
- Air cabin heat exchanger
- APU

### **► OVERHEAT DETECTOR FOR :**

- Bleed air leakage detector

### **► GROUND EQUIPMENT WITH :**

- Temperature sensors for heat treatment furnaces qualified NADCAP
- Fuel heating systems for missile engine test bed

# Our capabilities

**Our mission is to develop complete thermal solutions, through advance innovation : from conception to prototype development, all the way through to production.**

Our custom thermal systems provide cleaner, cost effective and safer solutions :

- 3D design development
- Brazing (torch, vacuum brazing)
- Engineering solutions
- High temperature Ceramic/Metal brazing
- Temperature measurement
- Thermal simulation
- Thermal heating systems
- Customized development
- Welding (Laser, Plasma, TIG)

The industry's  
most trusted  
Mineral  
Insulated  
Cable

- Tier 1 supplier of Airbus, Dassault, Eurocopter, Embraer, SAAB, General Atomic
- Tier 2 supplier for Bombardier, Boeing, SAAB, Sukhoi, HAL, COMAC



## Electrical Anti-Icing Systems

### Smart Heating Solutions for sensitive components

For many years THERMOCOAX has offered expertise in heating solutions to aerospace with unique designed systems.

Our solutions are based on the Mineral Insulated Cable technology, developed and manufactured by THERMOCOAX to match the highest standards.

Each anti-iced component is directly linked to the air frame behavior and we offer :

**Safety, reliability and durability with all of our equipment.**

### INCREASE RATIO PERFORMANCE / COST

#### General Specification

- Heating cable diameter from 0.25 up to 5 mm
- Various sheath alloys as Nickel, Inconel 600, SS304...
- Typical voltage 28 V, 115, 200 or 400 Vac
- Dielectric test under 1500 V
- Insulation  $10^{12}\Omega\cdot\text{meter}$  at room temperature

#### Heated Drain Mast

**THERMOCOAX can propose various designs to avoid ice projections against the fuselage or in the engine :**

- Self or non self regulated
- High power density

- From 20 to 300 W
- Size adapted to small or long range aircraft
- Power supply 28 or 150 V 400 Hz
- Dielectric 1500 V
- Molded composite shell
- Integrated overheat sensor

#### Angle Of Attack Pitot Tube

**AOA and Pitot tubes need to be operational in all weather conditions and free of ice. THERMOCOAX can provide the heater or complete sensor.**

- Self or non self regulated
- From 100 to 400 W
- Power supply 28 or 150 V 400 Hz
- Dielectric 1500 V

#### Air Inlet Screen

**Rather for rotorcraft or turboprop engine, the design provides heated barrier to protect the engine from debris and ice.**

- From 100 to 300 W
- 2 or 3 loops of heating system for redundancy
- Power supply 28 or 150 V or 200 V 3 phases 400 Hz
- Dielectric 1500 V
- Impact test Ø 60mm foreign objects, 300 km/h, distance of 1 meter
- Composite or metallic borders



# Temperature Probes

## Accurate measurement

**THERMOCOAX provides Class 1 sensors in accordance with IEC 584.2 standards.**

THERMOCOAX is the Mineral Insulated Cable manufacturer ; we have the capability to make a vast array of probes.

- Cryogenic temperature up to 2 300°C,
- Smallest Outer Diameter 0.25mm,
- Single or Multi hot junctions for redundancy,
- In-house NIST calibration
- SS304, SS316, INCONEL® Alloy, Platinum, Tantalum, Rhenium and more.



## Brake Temperature Sensors

In real time, the sensor gives a «GO/NO GO» signal to the pilot, preparing for take off and gives signal for authorization to retract landing gear.

### Design for :

- Single and twin aisles
- Regional and business jet
- Military fighter or trainer



**SECURE THE BRAKES WITH PRECISE TEMPERATURE MEASUREMENT**

## Sensors for Heat exchanger

- Thermocouple or RTD technology
- Swagged tip for faster response
- Single or duplex
- Robust construction
- Custom body for better integration



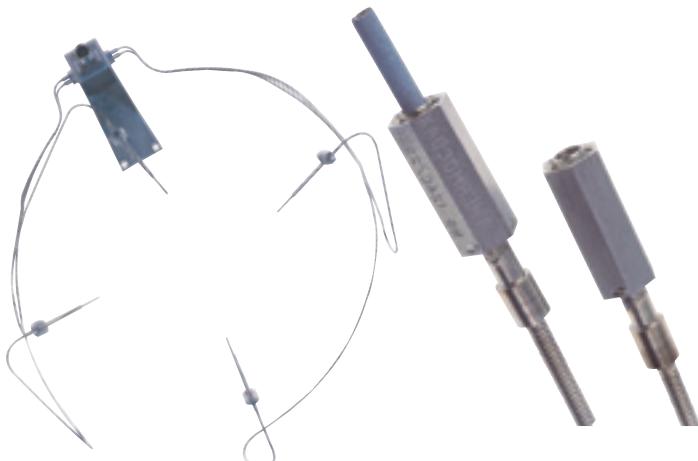
## Temperature Harness for Engine and APU

Dedicated for missile, rotorcraft and turboprop engines.

Designed to fit any engine and simplify cabling.

Such component is strategic as it gives the engine temperature to the FADEC for piloting the engine.

- Up to 1200°C
- SS304, Inconel 600, Haynes 230
- Duplex design sensor, up to 12 thermocouples per harness



## Total Air Temperature Sensor

Integrated electrical anti-icing system

- From -60°C up to 80°C ±1 %
- Recovery factor not under 0.96
- SS304 body
- Heating system 28 V or 115 V - 400 Hz



## Bleed air leak and overheat detection systems

**THERMOCOAX offers a wide range of overheat detectors based on our Mineral Insulated Cables.**

Applications for : bleed air leak, Belly Fairing, cabin underfloor, APU duck, Pylon, wings.

- Alarm 104, 124, 154, 180, 204, 215, 232°C...
- Temperature range from 100 up to 400°C
- 100 000 hours flying operation
- MD90, A340, KC390, F5X

**SECURE DATA DURING ANALYSIS**

## Airborne Temperature

For monitoring gas or other fluids on aircraft :

- Air conditioning or gearbox oil
- RTD available : 100, 500, 1 000Ω up to 400°C
- Single or duplex designs.



# Custom Equipment

## Heating system for High altitude camera

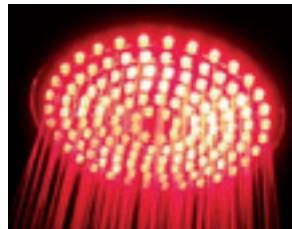
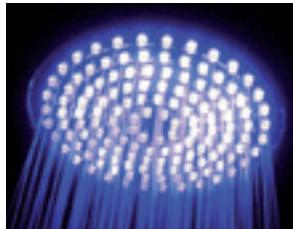
Heating system for High Altitude Camera :



- Circular gasket on 2 and 3D rotation camera
- Altitude over 40 000 feet
- Stable temperature in lens area.

## Hot water system for airborne shower

Special equipment for VIP aircraft  
Heating system 4 KW under 28 V producing hot water at 45°C



## QUALIFICATION

### ➤ Analyze and draft

Documentation, procedures, standards and specifications

### ➤ Develop

Test program to comply with specifications

### ➤ Realize

Running the test program

### ➤ Establish

Delivery Qualification report

## MIL RTCA DO 160

Test  
Qualification  
Simulation  
Analysis



## NEW TECHNOLOGY

Concepts, Designs using Soliworks and Computer Model Techniques (CMT) simulating prototype performances

Calibration and testing using COFRAC certified laboratory

R&D department for static and dynamic thermal modeling



## YOUR CONTACT

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#### ► FRANCE :

THERMOCOAX SAS  
40 Bd Henri Sellier  
F 92156 SURESNES Cedex  
Tel.: +33 1 41 38 80 50  
Fax: +33 1 41 38 80 70  
info@thermocoax.com

#### ► GERMANY

THERMOCOAX ISOPAD GmbH  
Englerstrasse 11  
D-69 126 HEIDELBERG  
Tel.: +49 6221 3043-0  
Fax: +49 6221 3043-956  
Isopad.info@thermocoax.com

#### ► USA

THERMOCOAX Inc.  
6825 Shiloh Road East,  
Ste B-3  
ALPHARETTA, GA 30005  
Tel.: +1 678 947 5510  
Fax: +1 678 947 4450  
info@thermocoax.us

#### ► UK

Tel.: +44 (0)121 767 1822  
info-uk@thermocoax.com

#### ► CHINA

Tel.: 13701325459  
info-china@thermocoax.com



[sales@thermocoax-aeronautic.com](mailto:sales@thermocoax-aeronautic.com)  
[www.thermocoax-aeronautic.com](http://www.thermocoax-aeronautic.com)



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& Heating Elements  
ATEX  
certified and notified

